

Work Order ID 59178



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Item ID: K10004

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-594-011/-013

Start Date: 5/27/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
K10004	Rev E								
100	DOCUMENT CONTROL	0.00							
DC									
Document Control	Memo	0.00							
	Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004-CHG004								
110	QC4- 100% Inspect kits for completeness	0.00							
QC									
Quality Control	Memo	0.00							
120	Identify as per dwg & Stock Location: 43	0.00							
Packaging									
Packaging	Memo	0.00							

Pick Kit

10-6-7 SL (40)

CHG005 PER ECN 09-514 Sub 6/15

Sub 6/15

Rev G

EE

10-6-15 YSP

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/16 J

H10-6-15
(H)

Picklist Print

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Work Order ID: 59178

Parent Item: K10004

Parent Item Name: Saddle, D205-594-011/-013

Comments: IPP : D05.07.22 Reformat; Added D3428-3 per CHG003 KJ/JLM
IPP Rev:E 08-09-29 revD as per dwg DD verified by:

Start Date: 5/27/10

Required Date: 5/28/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A		Purchased	No			110	Each	136.0000	16	64			



Bolt

Location Loc Qty Loc Code

ST361	136	
112720	2	
113121	34	
114437	15	
114495	85	

AN5-15A



Bolt

Purchased

No

110

Each

48.0000

32

128

Location Loc Qty Loc Code

ST338	48	
111668	6	
114405	40	
14115	2	

AN5-36A



Bolt

Purchased

No

110

Each

87.0000

2

8

Location Loc Qty Loc Code

ST341	87	
114292	87	

AN5-42A



Bolt

Purchased

No

110

Each

45.0000

2

8

Location Loc Qty Loc Code

ST341	45	
108442	45	



10-6-75



114784

1114941

32*



10-6-75



10-6-75

40

8

Picklist Print

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Parent Item Name: Saddle, D205-594-011/-013





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Start Qty: 4.00

Required Qty: 4.00

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AN5-43A 		Purchased	No			110	Each	56.0000	2	8		10-6-7	SL												
Bolt																									
<table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>ST341</td><td>56</td><td></td></tr><tr><td>108302</td><td>6</td><td></td></tr><tr><td>112243</td><td>50</td><td></td></tr></table>														Location	Loc Qty	Loc Code	ST341	56		108302	6		112243	50	
Location	Loc Qty	Loc Code																							
ST341	56																								
108302	6																								
112243	50																								
AN5-45A 		Purchased	No			110	Each	30.0000	2	8		10-6-7	SL												
Bolt																									
<table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>ST341</td><td>30</td><td></td></tr><tr><td>107939</td><td>10</td><td></td></tr><tr><td>112489</td><td>20</td><td></td></tr></table>														Location	Loc Qty	Loc Code	ST341	30		107939	10		112489	20	
Location	Loc Qty	Loc Code																							
ST341	30																								
107939	10																								
112489	20																								
AN960JD516 	NAS1149D0563J	Purchased	No			110	Each	0.0000	80	320		1113700 10-6-7	SL												
Washer																									
D205-641-011 		Manufactured	No			110	Each	3.0000	2	8		10-6-7	SL												
Ground Handling Wheel	CHG002											40	10-6-7												
<table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>FG120</td><td>3</td><td></td></tr><tr><td>47668</td><td>3</td><td></td></tr></table>														Location	Loc Qty	Loc Code	FG120	3		47668	3				
Location	Loc Qty	Loc Code																							
FG120	3																								
47668	3																								

Picklist Print

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Required Date: 5/28/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2570 Bushing		Manufactured	No			110	Each	238.0000	32	128			



Bushing

Location Loc Qty Loc Code

ST018 238

57509 38

58177 200

D3407-041

Manufactured No

110 Each 13.0000



Tow Ring

Location Loc Qty Loc Code

ST464 13

58209 13

D3417-5

Manufactured No

110 Each 45.0000



Washer

Location Loc Qty Loc Code

ST056 45

52344 45

D3428-3

Manufactured No

110 Each 16.0000



Placard

Location Loc Qty Loc Code

ST056 16

39675 6

51651 10



10-6-7 S
B59417 (34x) 10-6-9 S



94
8
10-6-7 S
B59208 10-6-15 (34x)



5
16
10-6-7 S



16
14
10-6-7 S (40)

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Shop Packet Print

Page 3

Picklist Print

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Work Order ID: 59178

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Parent Item Name: Saddle, D205-594-011/-013

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Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3456-1 Washer		Manufactured	No			110	Each	129.0000	2	8			

Location

Loc Qty

Loc Code

ST058

129

54692

129

D5951

Manufactured

No

110

Each

11.0000

2

8

Saddle, 205

Location

Loc Qty

Loc Code

ST430

11

43246

1

47630

6

57251

4

D5953

Manufactured

No

110

Each

8.0000

2

8

Saddle, 205

Location

Loc Qty

Loc Code

ST430

8

46902

2

57249

6

D5955

Manufactured

No

110

Each

11.0000

2

8

Saddle, 205

Location

Loc Qty

Loc Code

ST430

11

47632

7

57248

4

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Shop Packet Print

Page 4

Picklist Print

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D5957 Manufactured No



Saddle, 205

Location

Loc Qty

Loc Code

ST430

8

47633-1

4

57247

4

110

Each

2,605.000

16



10-6-7sl
A Sort'n B 59314 2x 10-6-7sl

MS21042L4

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST139

2

111827

2

ST300

2603

113422

80

114523

1515

114718

1000

9063

8

110

Each

515.0000

40



10-6-7 sl (40)

MS21042L5

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

515

113523

12

113537

3

114437

100

114449

400

32
128

Picklist Print

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Comments: IPP : D05.07.22 Reformat; Added D3428-3 per CHG003 KJ/JLM
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Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21043-4		Purchased	No			110	Each	1,328.000	2	8			



Nut



10.6.7 S/C

Location	Loc Qty	Loc Code
FG	40	
104603	40	
ST301	1288	
112492	25	
113069	8	
114181	255	
114348	500	
114523	500	

5.0 LANDING GEAR PARTS LIST

QTY 594 -011	QTY 594 -013	QTY 594 -021	QTY 594 -023	QTY 596 -101	QTY 596 -103	QTY 596 -105	QTY 596 -107	Part No.	Description
X								D205-594-011	EXTENDED HEIGHT LANDING GEAR KIT (39"-205/210/212/214, UH-1H)
	X							D205-594-013	EXTENDED HEIGHT LANDING GEAR KIT (31"-205/210/212/214, UH-1H)
		X						D205-594-021	EXTENDED HEIGHT LANDING GEAR KIT (39"-204, UH-1A/B/E/F/L/P, TH-1F/L, HH-1K)
			X					D205-594-023	EXTENDED HEIGHT LANDING GEAR KIT (31"-204, UH-1A/B/E/F/L/P, TH-1F/L, HH-1K)
1		1		X				D205-596-101	CROSSTUBE ASSEMBLY, HI HI FWD
1		1			X			D205-596-103	CROSSTUBE ASSEMBLY, HI HI AFT
	1		1			X		D205-596-105	CROSSTUBE ASSEMBLY, HI HI FWD
	1		1				X	D205-596-107	CROSSTUBE ASSEMBLY, HI HI AFT
2	2							D205-634-041	SKIDTUBE ASSEMBLY (see STC SH96-88)
		2	2					D204-635-041	SKIDTUBE ASSEMBLY (see STC SH96-88)
2	2	2	2					D205-641-011	GHW KIT (see STC SH96-88)
				1				D205-596-001	FORWARD CROSSTUBE
						1		D205-596-005	FORWARD CROSSTUBE
				2		2		D2893-1	SUPPORT
				4		4		D3595-063-450	RUBBER CUSHION
				4		4		MS21920-25	CLAMP
					1			D205-596-003	AFT CROSSTUBE
							1	D205-596-007	AFT CROSSTUBE
					2		2	D2940-1	SUPPORT
					4		4	D3595-063-530	RUBBER CUSHION
					4		4	MS21920-28	CLAMP
2	2	2	2					D5951	SADDLE
2	2	2	2					D5953	SADDLE
2	2	2	2					D5955	SADDLE
2	2	2	2					D5957	SADDLE
32	32	32	32					D2570	BUSHING
16	16	16	16					AN4-51A	BOLT
32	32	32	32					AN5-15A	BOLT
2	2	2	2					AN5-36A	BOLT
2	2	2	2					AN5-42A	BOLT
2	2	2	2					AN5-43A	BOLT
2	2	2	2					AN5-45A	BOLT
16	16	16	16					MS21042L4	NUT (OR MS21042-4)
40	40	40	40					MS21042L5	NUT (OR MS21042-5)
80	80	80	80					AN960JD516	WASHER
2	2	2	2					D3407-041	TOW RING (REPLACES D2968-041) (see STC SH96-88)
4	4	4	4					D3417-5	WASHER (see STC SH96-88)
2	2	2	2					D3456-1	WASHER (REPLACES AN970-4) (see STC SH96-88)
2	2	2	2					MS21043-4	NUT (REPLACES MS21042L4)
1	1							D3428-3	PLACARD

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Revision: D

Date: 08.09.05

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries